see additional configurations on next page!
Double Beam with Timber
Bolts

Single Beam with Post to Beam
& Bench

2x2 option for Double Beam with Timber Bolts

Single Beam with Post to Beam & Bench

2x2 option for Double Beam with Timber Bolts
& Bench

Double Beam with Timber Bolts
lower cost

Single Beam with Post to Beam
lower cost

Configurations

OZCO Project #347 IW- Garden Arbor

V2.00 - Installation Instructions, Specifications and Project Plans are effective 3/1/2017. This information is updated periodically and should not be relied upon after 2 years from 3/1/2017. Please visit OZCOBP.com to get current information.
Overview

OZCO Project #347 IW- Garden Arbor

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Translucent

OZCO Project #347 IW- Garden Arbor
### Bill of Material

**OZCO Project #347 IW- Garden Arbor**

<table>
<thead>
<tr>
<th>ITEM NO.</th>
<th>QTY.</th>
<th>PART NUMBER</th>
<th>DESCRIPTION</th>
</tr>
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<tbody>
<tr>
<td>1</td>
<td>4</td>
<td>51731</td>
<td>4x4 Post Base with Rail Saddle (4X4-SRS-IW)</td>
</tr>
<tr>
<td>2</td>
<td>4</td>
<td>56641</td>
<td>2x4 Top Rail Saddle (2x4-TR)</td>
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<tr>
<td>3</td>
<td>4</td>
<td>56650</td>
<td>OWT Timber Bolt 6-8&quot;</td>
</tr>
<tr>
<td>4</td>
<td>2</td>
<td>51717</td>
<td>2&quot; Standard Rafter Clip (RC-IW-2)</td>
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<tr>
<td>5</td>
<td>4</td>
<td></td>
<td>4x4 Post 4x4x8'0&quot;</td>
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<tr>
<td>6</td>
<td>6</td>
<td>2x4 Board</td>
<td>2x4x2'0&quot;</td>
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<tr>
<td>7</td>
<td>10</td>
<td>2x4 Board</td>
<td>2x4x4'0&quot;</td>
</tr>
<tr>
<td>8</td>
<td>4</td>
<td>2x6 Board</td>
<td>2x6x6'0&quot;</td>
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<td>9</td>
<td>6</td>
<td>2x2 Board</td>
<td>2x2x2'0&quot;</td>
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<tr>
<td>10</td>
<td>4</td>
<td>2x2 Board</td>
<td>2x2x6'0&quot;</td>
</tr>
</tbody>
</table>

2x2's have .5" chamfered ends  
2x4's have 1" chamfered ends  

for Post to Beam option, substitute 56675 for 56650 and use 1 less beam per side
### Material List

**OZCO Project #347 IW- Garden Arbor**

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<tr>
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<td>51731</td>
<td>4x4 Single Rail Saddle (4X4-SRS-IW)</td>
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<td>4</td>
<td>56641</td>
<td>2x4 Top Rail Saddle (2x4-TR)</td>
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<tr>
<td>4</td>
<td>56650</td>
<td>OWT Timber Bolt 6-8”</td>
</tr>
<tr>
<td>2</td>
<td>51717</td>
<td>2” Standard Rafter Clip (RC-IW-2)</td>
</tr>
<tr>
<td>4</td>
<td>4x4x8L</td>
<td>4x4x8</td>
</tr>
<tr>
<td>4</td>
<td>2x4x12L</td>
<td>2x4x12</td>
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<td>4</td>
<td>2x6x6L</td>
<td>2x6x6</td>
</tr>
<tr>
<td>6</td>
<td>2x2x6L</td>
<td>2x2x6</td>
</tr>
</tbody>
</table>
Suggested Tools
(others may be required)

OZCO Project #347 IW- Garden Arbor
OZCO Project #347 IW- Garden Arbor

Template
scale: 1:1

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locate desired center of structure

if site is not level, see Ozco Site Leveling instruction

site plan

OZCO Project #347 IW- Garden Arbor
step 1

OZCO Project #347 IW- Garden Arbor

1. Tool Required
   - 3/8" Driver
   - (Hex Cap Nut) provided
   - (OWT Screw) provided
step 2

OZCO Project #347 IW- Garden Arbor

Tool Required
3/8" Driver

(Hex Cap Nut) provided

(OWT Screw) provided
step 4

OZCO Project #347 IW- Garden Arbor

secure with nails or screws

1 1/2"

4 1/2" typ

1 1/2"

step 5

OZCO Project #347 IW- Garden Arbor
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2x2 option

Secure with nails or screws

2x2 option:
- add (11) 2x2 boards; 6' long with .5" chamfer on each end

OZCO Project #347 IW- Garden Arbor
### Bench option

**OZCO Project #347 IW- Garden Arbor**

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<tbody>
<tr>
<td>1</td>
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<td>2x4 Board</td>
<td>2x4x2'8&quot;</td>
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<tr>
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<td>2</td>
<td>2x4 Board</td>
<td>2x4x1'6 3/8&quot;</td>
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<tr>
<td>3</td>
<td>7</td>
<td>5-4x6 Board</td>
<td>2x6x4'0&quot;</td>
</tr>
<tr>
<td>4</td>
<td>1</td>
<td>56618</td>
<td>4&quot; Standard Rafter Clips (RC-LS-4)</td>
</tr>
</tbody>
</table>
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